

Re-packing Guide I/S with Stand

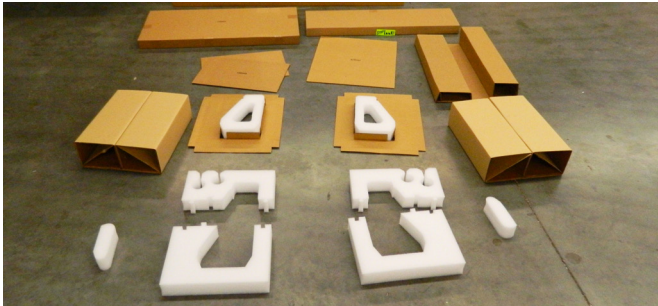
Product P/N 106710/106720/106730

Procedure P/N 110975 REV 0

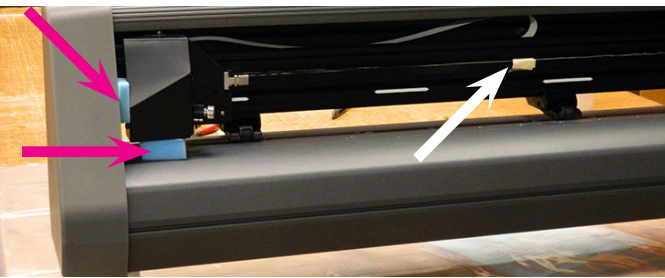


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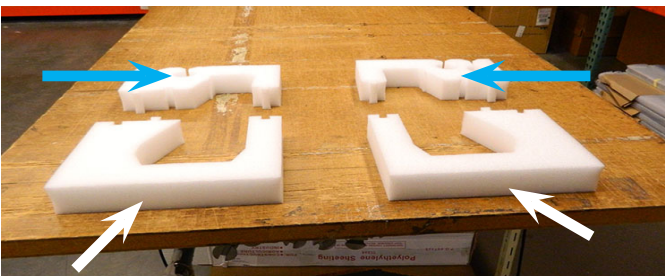
NOTE: It is not necessary to ship the roll bars or stand parts for machine repair only.



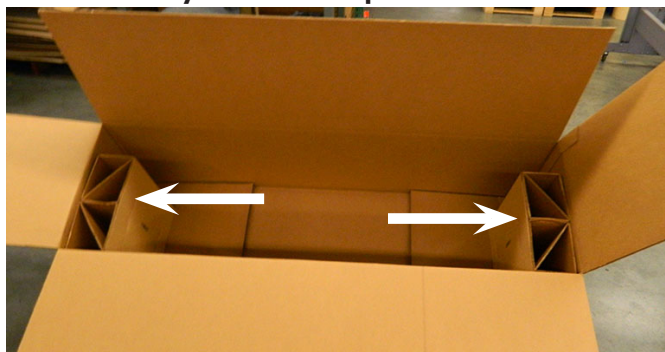
Step 1: This shows the foam and cardboard inserts needed to secure the machine in the shipping carton. These inserts came with the machine.



Step 3: With the I/S on its foam feet, move the carriage to the left end plate, place 2 small foam pieces (pink arrows), then tape both belt segments (white arrow) together. This will ensure the carriage will not move during shipping.



Step 5: These foam inserts are used to place around the machine. 2 bottom pieces (white arrows) and 2 top pieces (blue arrows). See step 6. **NOTE: longer I/S machines may have 3 or 4 pair of foam inserts.**



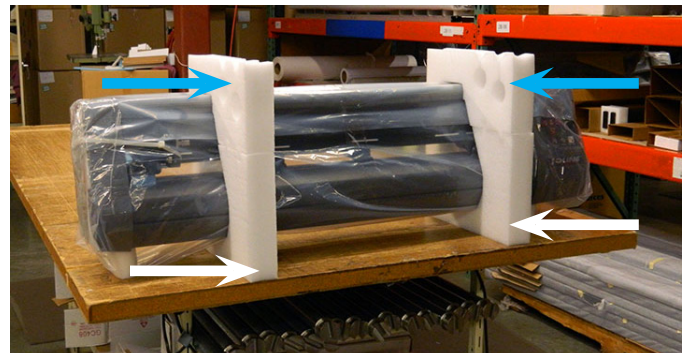
Step 7: The 2 support cardboard pieces (left and right) are placed in the carton first.



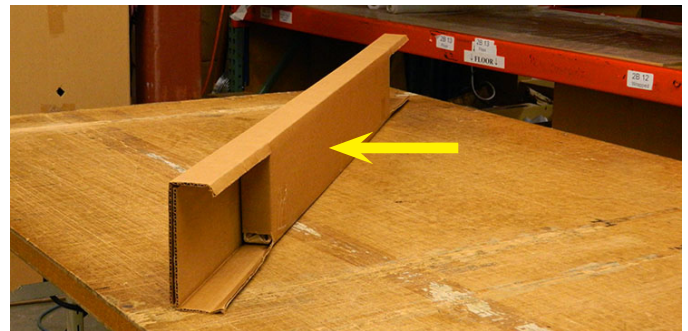
Step 2: Place the I/S on its back, then place the foam feet over the tabs. **This is vitally important for the protection of the machine and the carton when shipping.**



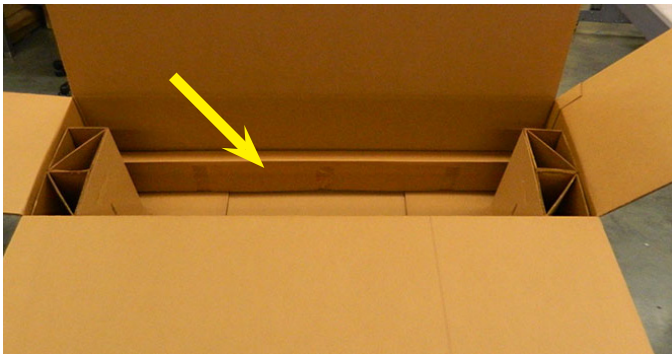
Step 4: If plastic is available, wrap the I/S as shown. This will add further protection.



Step 6: This shows the pieces of foam, bottom (white arrows), and top (blue arrows) that wrap around and help cushion the I/S.



Step 8: This cardboard piece held the cross member of the stand. This is used in the back of the carton. See step 9.



Step 9: With the long support piece of cardboard (See step 8), you are now ready to place the I/S in the carton.



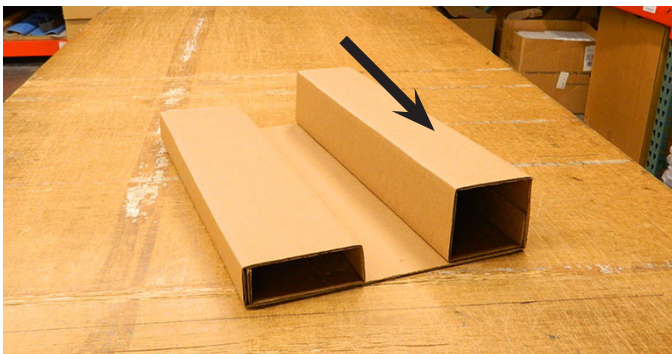
Step 10: This shows the I/S placed in the carton. The 2 metal rollers are shown. **NOTE: It is NOT necessary to ship the rollers back for the repair of the machine.**



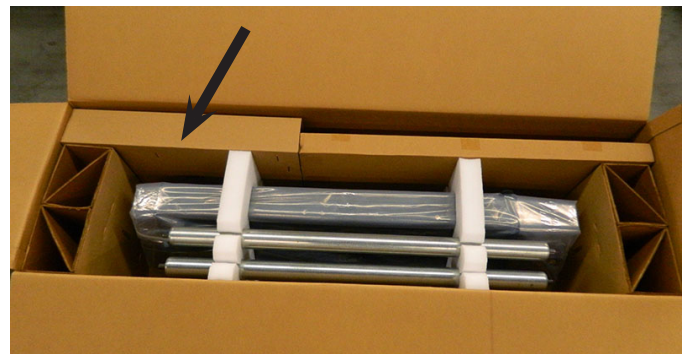
Step 11: This cardboard piece held the stand legs. You will use this for support to prevent the machine from moving back... See step 12.



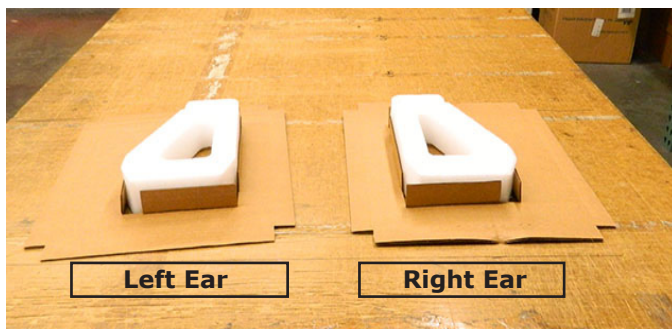
Step 12: The arrow points to the piece (step 11) in the correct position.



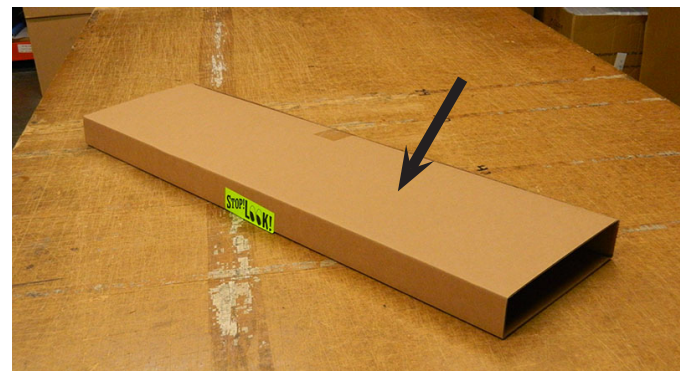
Step 13: This piece held the feet for the stand. You will use this for further support to prevent the machine from moving back... See step 14.



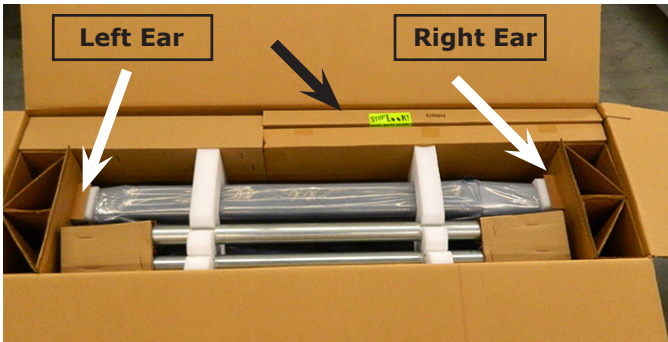
Step 14: The arrow points to the piece (Step 13) in its correct position. NOTE: The larger square shape of this piece is on top.



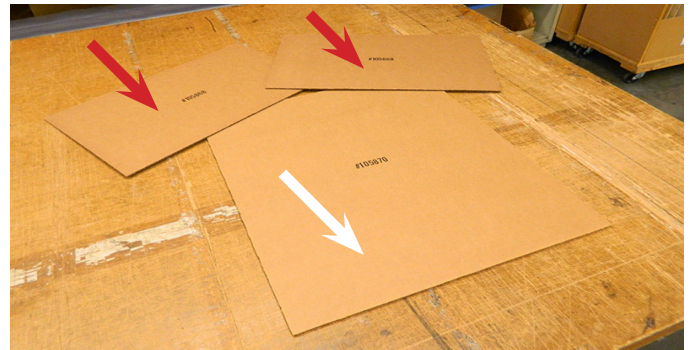
Step 15: The (2) ear foam pieces will slide in the carton at the ends of the I/S. These will also prevent the machine from sliding to the sides... See step 17.



Step 16: The last piece of cardboard (held the power cord and instructions).. See step 17 for location.



Step 17: This is how all the foam and cardboard pieces should appear before closing up the carton. (White arrows) ears, (Black arrow) fill support as seen in step 16. **NOTE: The silver roll bars are NOT necessary to ship for repairs.**



Step 18: The 3 pieces of cardboard shown are the spacers that you have and should be placed between the white foam spacers (larger one in the middle). **Arrows show the placement in step 19.** This will prevent the foam pieces from moving left or right.



Step 19: This is how it should appear without the silver roll bars. The arrows show where to insert the spacers (shown in step 18). You are now ready to close the carton up for shipping.



Step 20: With the lid closed, you can use strong tape, industrial staples, or banding to secure.

...FINISHED.