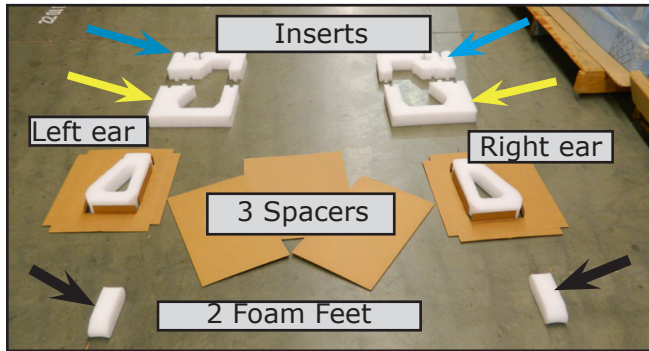


Re-packing guide I/S 60, 100
 Product P/N 106700/108320
 Procedure P/N 110974 REV 0

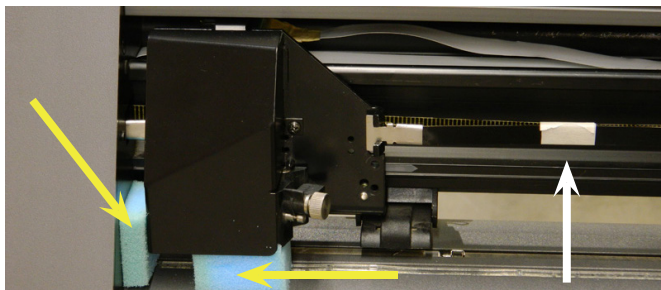
NOTE: It is not necessary to ship the cradle or stand parts for service.



Step 1. Inserts, foam ears and spacers needed for the protection of the I/S 60 when boxed and ready for shipping. (Blue arrows: top, Yellow arrows: bottom, Black arrows: feet).



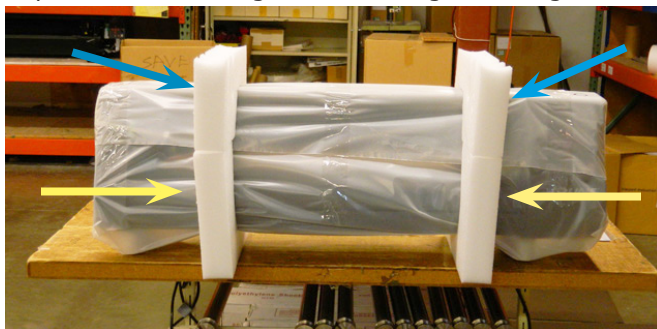
Step 2. Arrows point to the foam feet. **[These must be installed to prevent damage to the bottom of the I/S 60 and to the carton].**



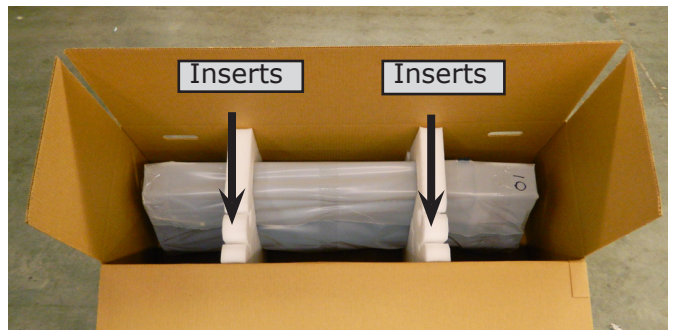
Step 3. The 2 pieces of blue foam (yellow arrow) cushion and support the carriage. The masking tape (white arrow) is wrapped around both sides the Y belt to prevent the carriage from moving left or right.



Step 4. **[Optional]** I/S 60 wrapped with plastic for protection.

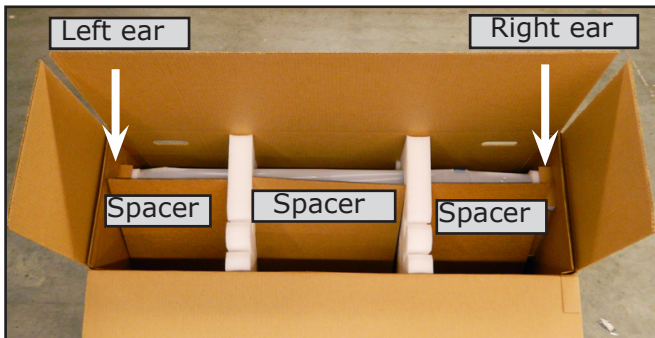


Step 5. Top and bottom inserts on the I/S 60 and ready to be placed in the shipping carton. [These left and right inserts are interchangeable].



IMPORTANT: Requires two people to safely lift and place the I/S 60 in the box.

Step 6. The I/S 60 properly packed in the box. The inserts prevent the I/S 60 from shifting back or forward.



Step 7. Insert the left and right ears first, then the 3 spacers. This is necessary for a secure and tight fit left to right.



Step 8. NOTE: Use strong shipping tape for the 3 exposed edges of the lid. The I/S 60 is now ready for shipping.