

# Installing Plastic Casters I/S Product P/N

Procedure P/N 000000 REV 0



14140 NE 200th St.  
Woodinville, WA 98072  
1.425.398.8282  
www.ioline.com

**Tool needed: 9/16" crescent wrench.**



Step 1: 4 casters in shipping bags as delivered.



Step 2: 4 casters: 2 with brakes (top), and 2 without brakes (bottom). **NOTE: Make sure one wheel with a brake is installed on each side of the stand.**



Step 3: Shown is one foot, one caster, and the 9/16" crescent wrench.



Step 4: Insert the caster wheel by screwing the threaded shaft in by turning clockwise. Keep turning the shaft until it is about 1/4" is still exposed.



Step 5: The shaft has been inserted to the point when the nut must be tightened.



Step 6: Using the 9/16" wrench, turn the nut clockwise until tight.



Step 7: Shown is the locking caster wheel. Turn the threaded shaft clockwise. Keep turning the shaft until it is about 1/4" exposed.



Step 8: Tighten the nut with the 9/16" clockwise. Repeat steps 1-8 with the remaining 2 caster wheels. Level the machine following the user guide.

**...FINISHED**

Step 9:

Step 10:

Step 17:

Step 18:

Step 11:

Step 12:

Step 19:

Step 20:

Step 13:

Step 14:

Step 21:

Step 22:

Step 15:

Step 16:

Step 23;

Step 24;



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Step 25:

Step 26:

Step 27:

Step 28:

Step 29:

Step 30:

Step 31:

Step 32: