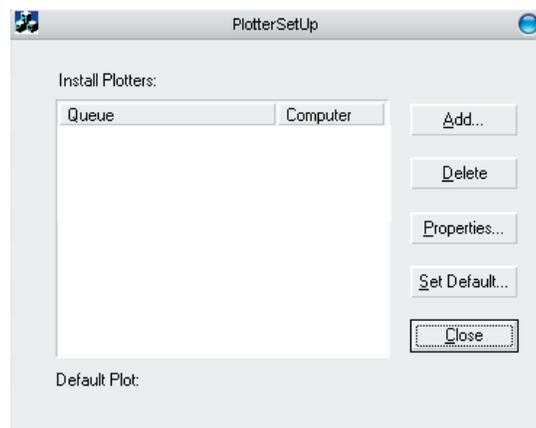


Configuring Optitex™ Software for the Ioline™ FlexJet™ Plotter.

Configuring the plotter through the Optitex program involves selecting a plotter, configuring the plotter, and configuring the OCC (Output Control Center). This document provides the necessary settings and configuration instructions used for the Ioline FlexJet plotter. For more information on Optitex software, please contact your local Optitex representative.

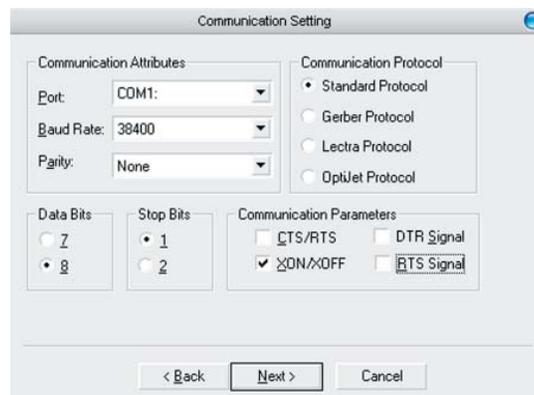
Plotter Setup

- From the File Menu, choose Plot and then Plotter (Output Manager) setup. The Plotter Setup Dialog box is displayed.
- Select Add to add a new plotter.



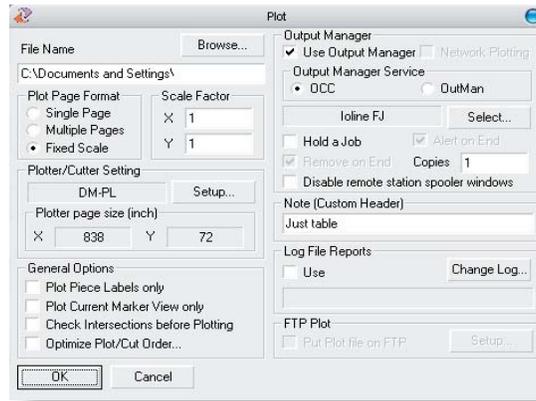
- Under communication settings, select the following options:

PORT= Select the COM port to which the plotter is connected
Baud Rate= The default setting for the Ioline FlexJet plotter is 38400
Data Bits = 8
Parity= None
Stop Bits= 1
Communication Protocol= Standard
Communication Parameters= Xon/Xoff (only selection).



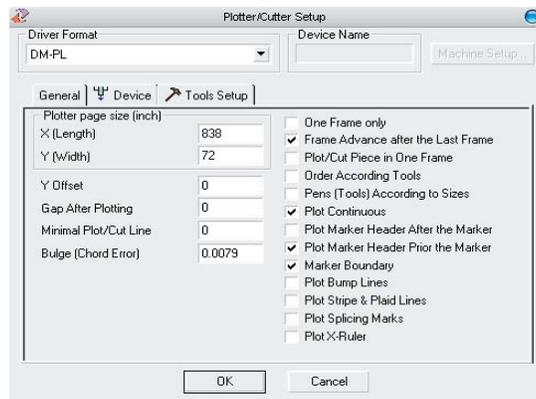
Plot Dialog Box:

- From the File Menu, choose Plot. The Plot Dialog box is displayed.



- Under Plotter/Cutter Setting, select Setup. A new window will come up:

This option displays the plotter type and how it is configured. It also displays the plotter page size. Plotters and plotters settings can be changed in the Plotter Setting dialog box.



- Settings in the Plotter/Cutter Window for an Ioline plotter:
Driver Format: DM-PL
Plotter Page Size (inch)
 - X-axis = 838 inches
 - Y-axis = 72 inches

On the right side of the screen, select the following options¹:

Frame advanced after the last frame (optional): Plotter will advance after plotting the first frame.

Plot Continuous: Select this option to plot continuously. Plotters with roll paper generally plot continuously.

Plot Marker Header /Marker Boundary (optional): General marker information is printed on the marker as well as the marker boundary around the marker edge.

¹For more information, please consult your Optitex User Manual