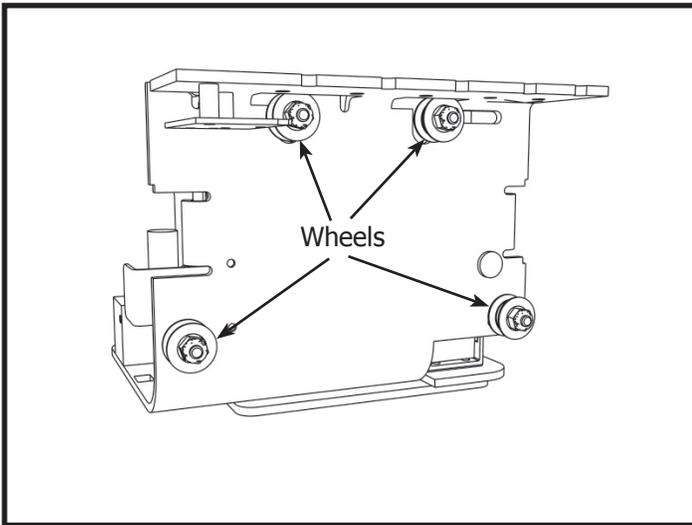


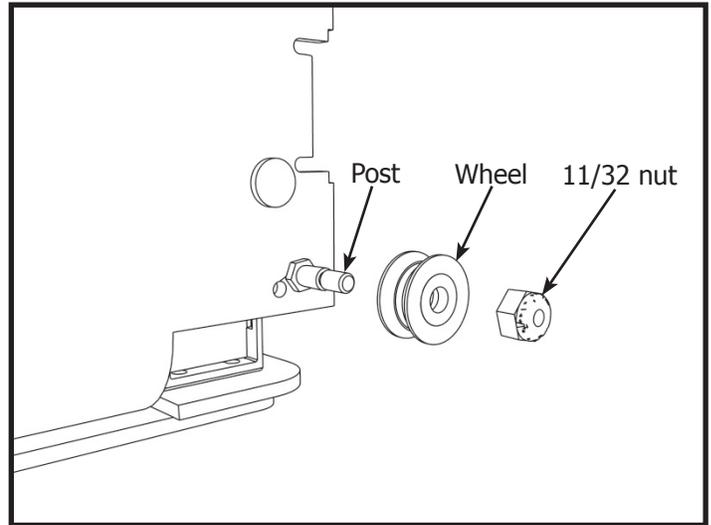
FlexJet Carriage wheel replacement

Follow the procedure for removing the FlexJet carriage in the FlexJet service manual.

1 The back of the carriage



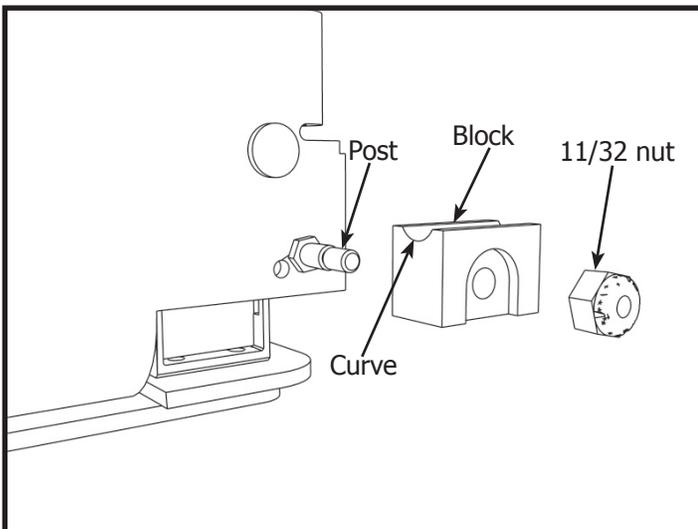
2 Removing the wheels



A) Unscrew the 11/32 nut from the wheel.

B) Slide the wheel off the post.

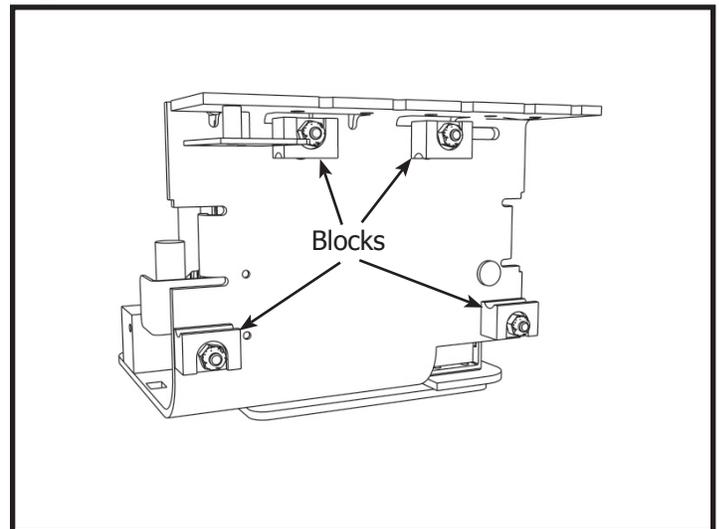
3 Installing the blocks



A) Install the blocks onto the posts.

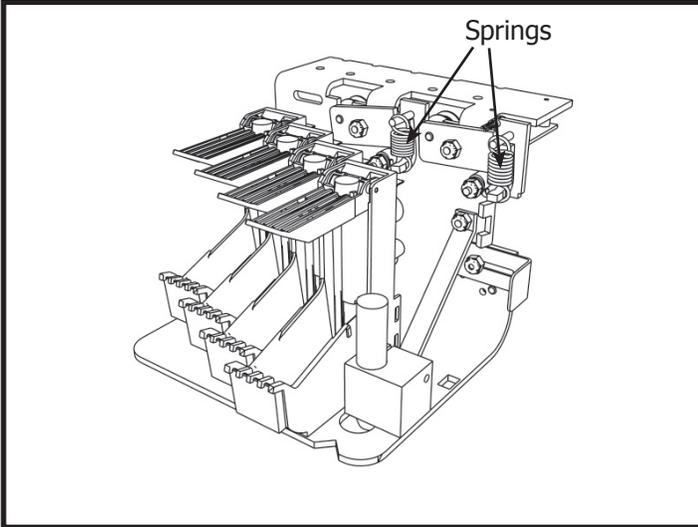
B) Tighten the 11/32 nut just enough to allow the block to rotate a little.

4 Blocks installed



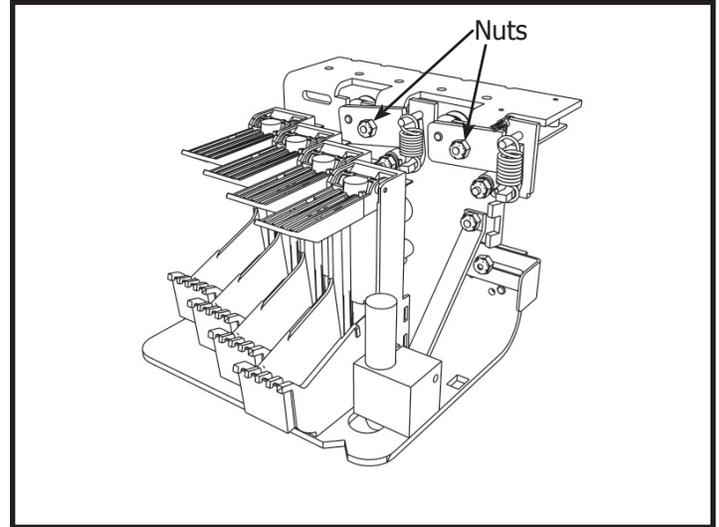
A) Note the orientation of the blocks. The top blocks should have the curve facing down. The bottom blocks should have the curve facing up.

5 Replace springs



A) Remove springs from the carriage and replace with included springs.

6 Loosen nuts



A) Loosen the nuts shown just a little. This will make it easier for the swing arms to rotate.

Install the carriage back on the machine by following the instructions in the FlexJet service manual.

If problems arise contact Ioline Tech Support.

Additional recommendations for extended block life:

1) Wipe down the traverse rails periodically with silicone spray. The blocks have teflon lubricant in them, but further lubrication will extend the blocks life.

Note: DO NOT get silicone lubricant anywhere near the the inkjet heads, cap and wipers.