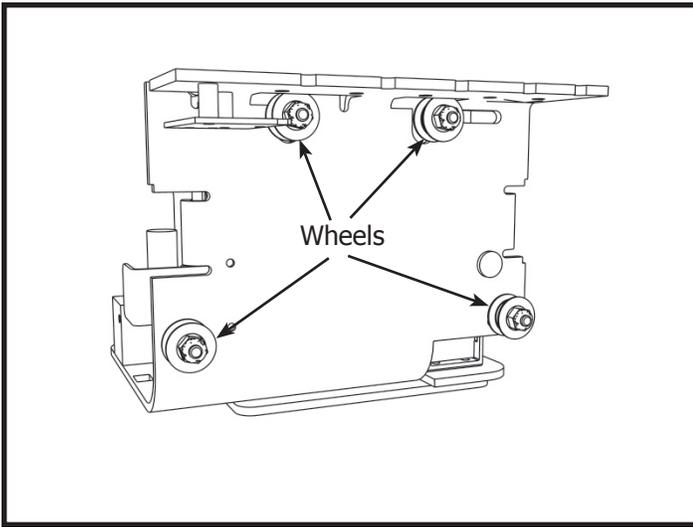


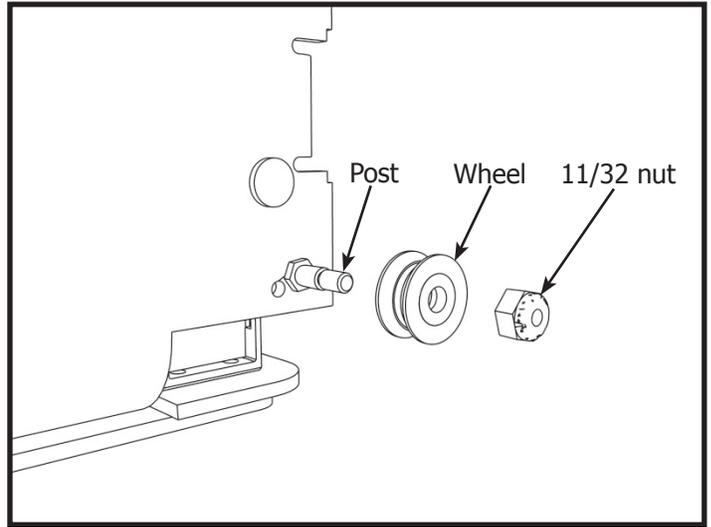
## FlexJet Carriage wheel replacement

Follow the procedure for removing the FlexJet carriage in the FlexJet service manual.

### 1 The back of the carriage



### 2 Removing the wheels



A) Unscrew the 11/32 nut from the wheel.

B) Slide the wheel off the post.

C) Slide the new wheel onto the post.

D) Screw the 11/32 nut onto the post.

Note: DO NOT overtighten the nut. The wheel should move freely without binding and without having any play on the post.

E) Contact Ioline Tech Support if problems arise.