

Repacking guide 600AE/28AE Product P/N 108320



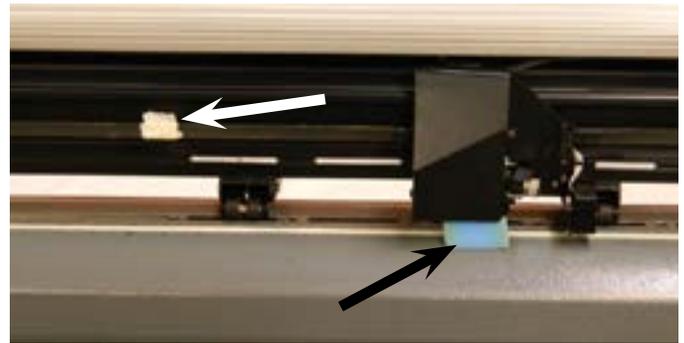
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Procedure P/N 111072 REV 0

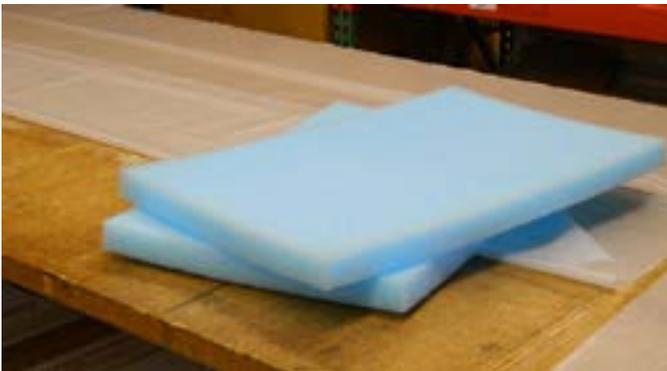
NOTE: Not necessary to ship the stand or the dancer bars for repair of the 600AE.



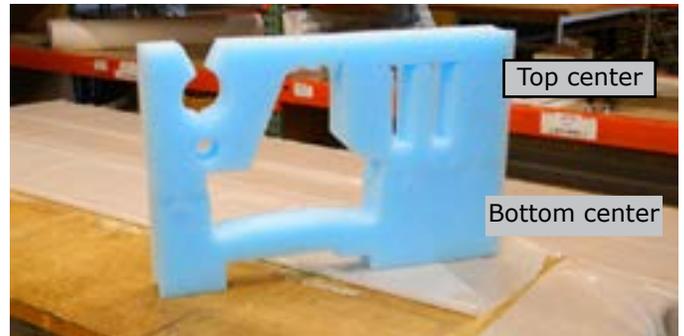
Step 1: The 600 AE ready to wrap. (Not a necessary step if you do not have the plastic).



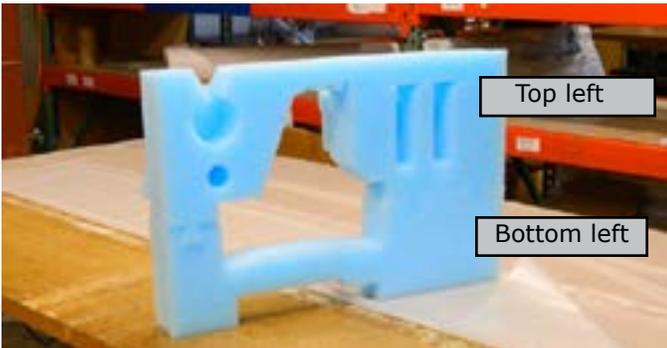
Step 2: Tape the front and back Y belt together (arrow). This prevents the carriage from moving left to right. Foam (black arrow) will protect the carriage jaw from bouncing during shipping.



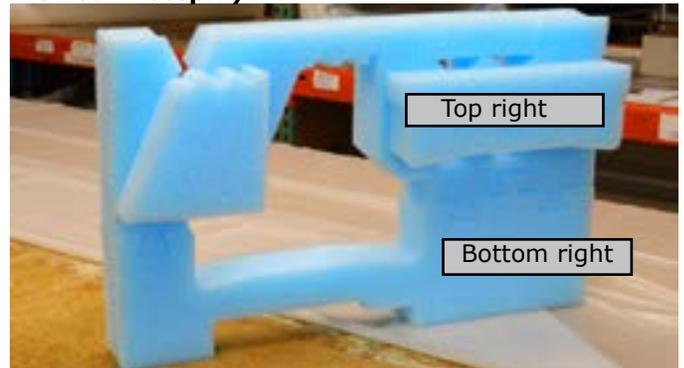
Step 3: (2) foam end pieces that are placed in the carton on the left and right side of the 600AE. **(Viewed in step 7).**



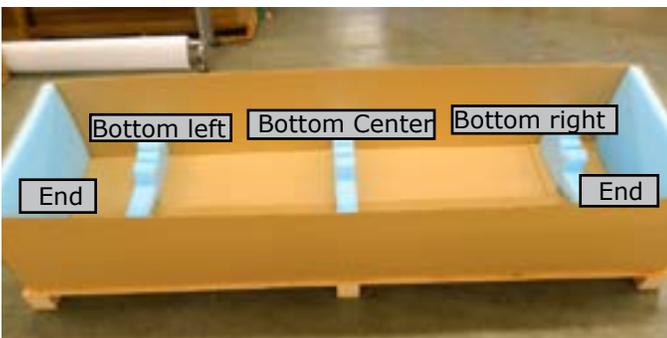
Step 4: The top and bottom center piece of foam. Viewed in step 14. **(The bottom center piece viewed in step 7).**



Step 5: The top and bottom left pieces of foam. **(The bottom left piece viewed in step 7).**



Step 6: The top and bottom right pieces of foam. **(The bottom right piece viewed in step 7).**



Step 7: The bottom foam pieces along with the end pieces, are placed in the carton and are ready for the 600AE.

IMPORTANT: 2 people are needed to safely lift the 600AE into the carton in step 8.



Step 8: The 600AE has been placed in the carton nestled on the 'bottom' foam pieces.



Step 9: Close up view of the right side without the top right piece of foam.



Step 10: Close up view of the left side without the top left piece of foam.



Step 11: The top left piece of foam ready to be inserted into the bottom piece of foam.



Step 12: Top and bottom left locked together.



Step 13: The center and the right side locked together.



Step 14: The 600AE ready for the top lid.



Step 15: The lid is resting on the bottom portion of the carton. **NOTE: This takes 2 people to maneuver the lid over the bottom piece.**



Step 16: The lid has been correctly placed over the bottom portion of the box. **NOTE: Tape, strapping, or shipping staples are needed to secure the top to the bottom.** **...FINISHED**

Step 1:

Step 2:

Step 3:

Step 4:

Step 5:

Step 6:

Step 7:

Step 8:



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Step 9:

Step 10:

Step 11:

Step 12:

Step 13:

Step 14:

Step 15:

Step 16: