1. ";:" Select-code.
    for P600 this causes an endplate seek and selects DMPL language
    for 2200 this just selects DMPL language

2. ";:I" Mode 2 select

3. "@" Deselect-code
    - for P600 this just exits the DMPL language
    - for 2200 this causes an endplate seek and exits DMPL language

4. "A" Plot Absolute command

5. "D" Pen Down

6. "F" Frame advance

7. "H" Home

8. "L" Set Line-type

9. "M" Marker plot

10. "O" Set Origin

11. "P" Select Pen
    - We don't have a pen stall for automatic pen changes but all other effects of this command are supported).

12. "Q" Query

13. "R" Plot Relative command

14. "S" Simple text

15. "T" Plotter Test

16. "U" Pen Up

17. "V" Set Velocity

18. "W" Set Window

19. "Z" Plotter reset

20. "p" Incremental move, + y

21. "q" Incremental move, + x, + y

22. "r" Incremental move, + x

23. "s" Incremental move, + x, - y

24. "t" Incremental move, - y

25. "u" Incremental move, - x, - y

26. "v" Incremental move, - x

27. "w" Incremental move, - x, + y

28. "y" Pen up

29. "z" Pen down

30. "EC" Coordinate Addressing

31. "CA" Circle Arc plot command

32. "CC" Circle Circle plot command

33. "CE" Circle Ellipse command

34. "CG" General Curve plot command

35. Only partially implemented, curves will come out rough.

36. "EB" Prompt Enable command

37. "ER" Report output command

38. "ET" End of Text character definition command

CURRENTLY NOT SUPPORTED

"X" Pass Through Port Enable

"ED" Digitize

"EF" Large Chart

"EH" Small Chart

"EL" Plotter Pause

"EM" Keyboard mask

"EU" UART setup.