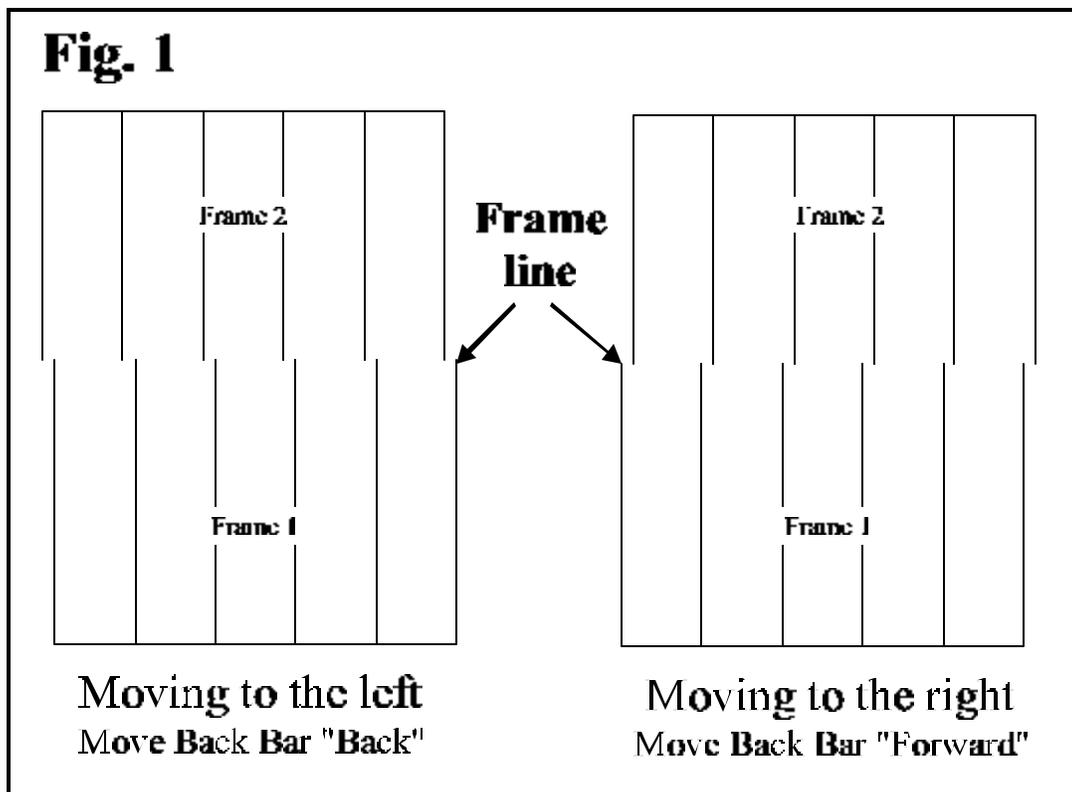


Before starting, make sure both back bar bolts are tight. Pinch wheel placement is also crucial. Follow the directions in the User's Guide for pinch wheel placement.

1. Loosen the left side back bar bolt, center the bolt in the slotted hole, and re-tighten.
2. Load the paper and set a starting point.
3. Open the Ioline Control Center software.
4. From the menu bar select "File" then "Send Plot File".
5. Change directory to C:\Ioline.
6. Double click on "sqwave.plt" or "marker.plt" to send the file to the plotter.
7. At the frame line, determine which direction the frame is moving (*Fig. 1*).



8. On the left rear side of the machine, tighten the thumbscrew against the back bar, and loosen the bolt that holds the bar (*loosen the left side bolt ONLY*).
9. If the frame is moving to the right, turn the thumb screw (*Clockwise*) one turn, and tighten the bar bolt. If the frame is moving to the left, turn the thumb screw (*Counter-Clockwise*) one turn, and tighten the bar bolt.
10. Run a marker plot, if the frame is still moving repeat steps 3 and 4 until the frames line up.

*Note: You may have to run a few frames, to allow the paper to align itself.*