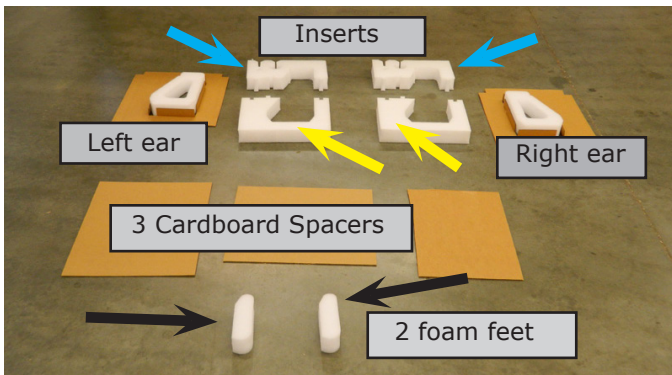


# Re-packing Guide CrystalPress Product P/N 110680/109770

Procedure P/N 110961 Rev. 0



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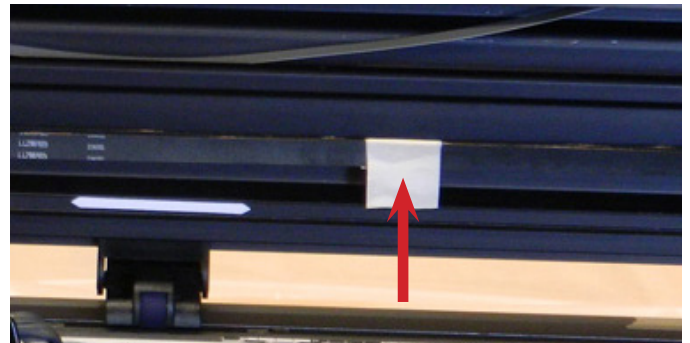
Step 1: Inserts, foam ears, foam feet and spacers, are needed for the protection of the CrystalPress when boxed and ready for shipping. (Blue arrows: Top, Yellow arrows: Bottom, and Black arrows: Feet)



Step 2: Arrows point to the foam feet. **[These must be installed to prevent damage to the bottom of the CrystalPress and to the carton]**



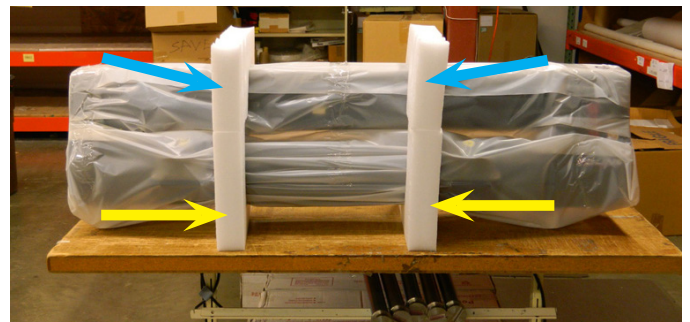
Step 3: The 2 pieces of blue foam (Black arrows) cushion and support the carriage. The masking tape (Red arrow) is wrapped around both sides of the Y belt to prevent the carriage from moving left or right.



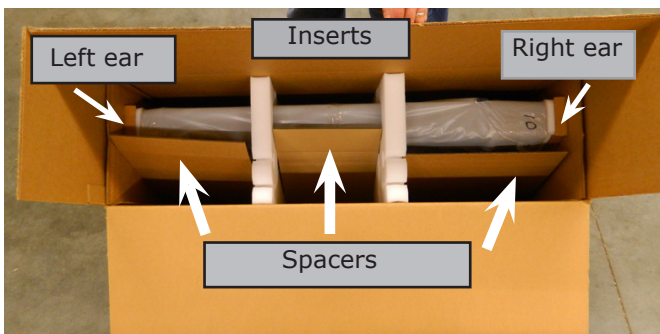
Step 4: Close up of the tape (Red arrow) that is wrapped around the Y belt. Both (front and back).



Step 5: **[Optional]** CrystalPress wrapped with plastic fro protection.



Step 6: Bottom inserts (Yellow arrows), top inserts (Blue arrows) shown locked together. See step 1.



**IMPORTANT: Requires two people to safely lift and place the CrystalPress in the box**

Step 7: The CrystalPress is properly packed and boxed.



Step 8: NOTE: Use strong shipping tape for the 3 exposed edges of the lid. The CrystalPress is ready for shipping. **...FINISHED**